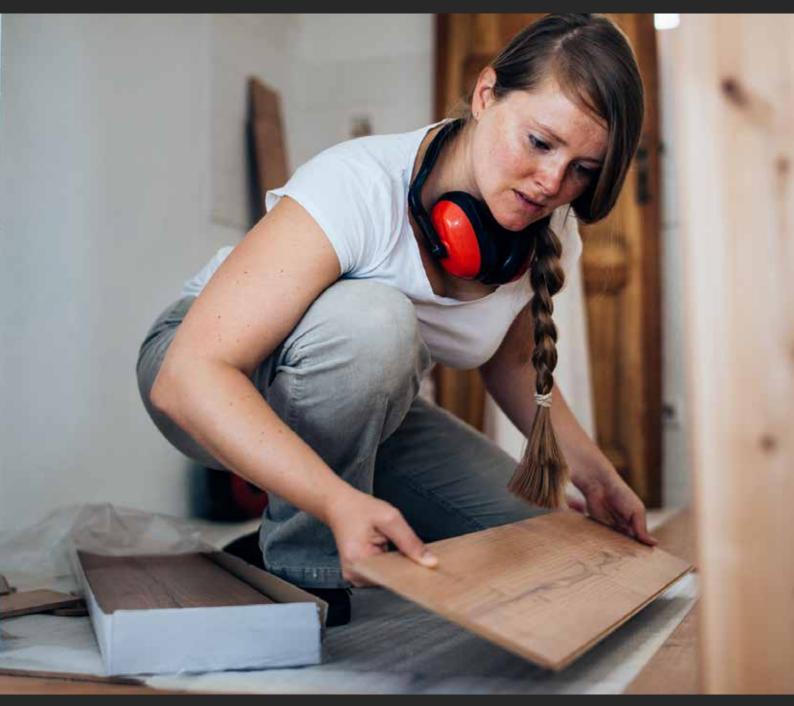
INSTALLATION GUIDELINES

PLANTINO LAMINATE





GENERAL CONDITIONS

A good preparation is essential for a smooth installation. *Plantino Laminate (Noosa & Fraser)* can be installed on concrete, timber, ceramic and many other sub-floors which have been suitably prepared.

The effective application of *Plantino Laminate (Noosa & Fraser)* is dependent on suitable site conditions.

Plantino Laminate (Noosa & Fraser) must NOT be installed either externally or into unheated locations. It is possible to install Plantino Laminate (Noosa & Fraser) flooring over floors incorporating underfloor heating, but these must be insulated to ensure surface temperature does not exceed 27°C. Before you start, switch off the underfloor heating. The floor should not exceed a temperature of 18°C; before, during and 24 hours after installation of the laminate, gradually increase in increments of 3°C per day until it reaches the maximum operating temperature of 28°C, before being turned back to its normal household temperature.

SUBSTRATE PREPARATION

Sub-floor preparation is vital for an excellent floor appearance and good installation. The sub-floor must be hard, flat, smooth, clean, dry, and free from defects and fit for purpose and have less than ± 5 mm over 3000mm deflection.

If required, a suitable levelling compound should be used to ensure that no irregularities impact the finished floor. However, the selection of suitable materials, including smoothing and levelling compounds and any ancillary products, is dependent upon the end use of the completed flooring and must be agreed by the supplier of the preparative materials and the installer.

Any proprietary materials used for floor preparation must be used in accordance with the manufacturers' recommended instructions.

Because our product is waterproof, the sub-floor moisture will not affect the floor itself. But excessive sub-floor moisture may result in smell or mold below the flooring. Concrete substrate moisture should not exceed 95% RH (relative humidity) when tested in accordance with ASTMF 2170.

The finished appearance of a *Plantino Laminate (Noosa & Fraser)* floor will be as good as the quality of the base over which it is installed. Any intense irregularities in the sub-floor may affect performance.

Wooden sub-floors must be constructed according to local building codes, be structurally sound and deflection free. Repair any squeaky floor prior to installation, sand or plane high spots, fill all low spots to ensure the sub-floor levelness does not exceed \pm 5mm over 3000mm span. Wooden sub-floors constructed over a crawl space must have adequate ventilation, and minimum ground clearance of 400mm.

ACCLIMATISATION

Plantino Laminate (Noosa & Fraser) performs to its specifications when laid at room temperature between 18°C – 28°C. The product should be acclimatised within the room it is to be laid at least 48 hours prior to installation. A constant temperature, fluctuating no more than 3°C per day and not below the required 18°C room temperature and 18°C floor temperature, should be maintained 24 hours before, during and after installation.

It is preferable that the packs are stored lying flat, stacked squarely and away from vents and direct sunlight. It is recommended that you black out windows where direct sunlight streams in onto the floor to allow for continuity across the whole area to be laid.

PRE-INSTALLATION

- Before installation, check all panels in daylight for possible defects. Check that the tongue and groove of the Click laminate profile is free from dirt and undamaged. The surface beneath the floor must be sufficiently prepared in advance to guarantee successful fitting of the floor covering. In particular, it must be clean, dry, smooth, firm, level, free from defects and not contaminated with grease, oil or chemicals. Undercut all door jambs and ensure the compatibility of the underlay being used. Ensure 10mm gap around perimeter of the room and fixtures. Ensure expansion joints are used in areas exceeding 20m in either direction. Plantino Laminate (Noosa & Fraser) is a "floating" floor. The panels should not be glued or fixed to the
- 6 surface below. Do not fix skirting boards to laminate flooring.

VAPOR BARRIER AND UNDERLAY

Signature Floors recommends the use of LuxeLay[™] underlay on all installations, this a combined vapour barrier and 2mm closed cell underlay, which will provide a vapor barrier on concrete and wooden substrates, along with acoustic and insulation comfort benefits. The importance of an underlay cannot be overstated. Proper application and installation of underlay and sub-floors is crucial to the proper wear and stability of any flooring.

EXPANSION

Apart from the first acclimatisation period of 48 hours before unpacking the planks, *Plantino Laminate* (*Noosa & Fraser*) remains sensitive to expansion and contraction even after installation. This feature can easily be compensated for if you leave an expansion joint of 10mm on all sides, around door frames and thresholds.

INSTALLATION

1. After thoroughly cleaning the sub-floor, install the Luxelay[™] underlay in the same direction as the flooring planks. The underlay should be butted side-by-side with slight overlap on the backing and ensure to tape seams together with moisture resistant tape.

2. Begin laying in the left-hand corner. Place the floorboard 10mm from the left wall. Use spacers between the wall and the floorboard.

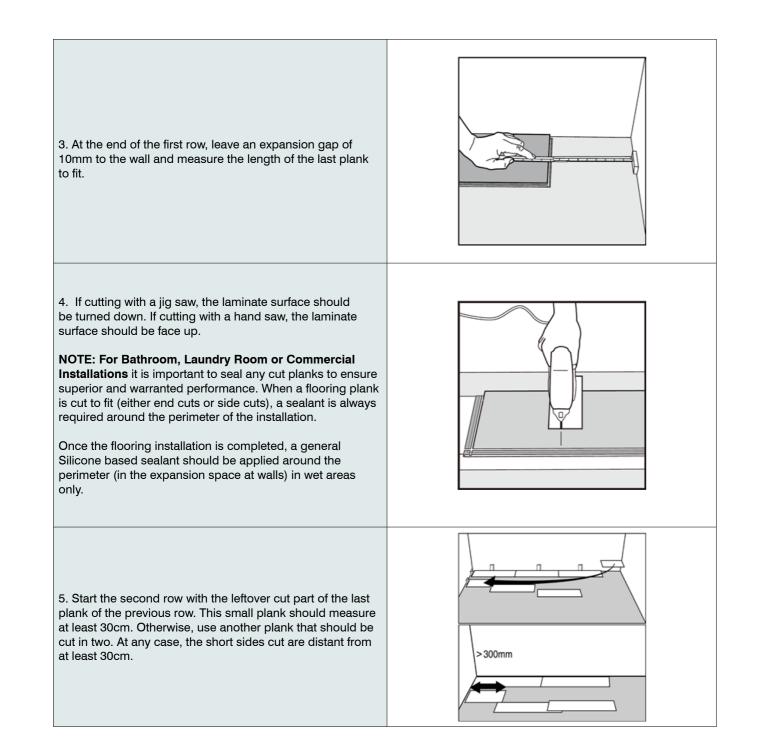
To complete the first row, drop the second plank and gently press down the end with a rubber mallet so it firmly locks. Make sure both planks are perfectly aligned.

NOTE: If you notice both planks aren't at the same height or are not well locked together, please follow the disassembling instructions at the end of this document to disassemble and check if any debris stuck inside the lock is obstructing.

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6. Click the long side of the plank into the previous row and place it tight to the short end of the previous plank.

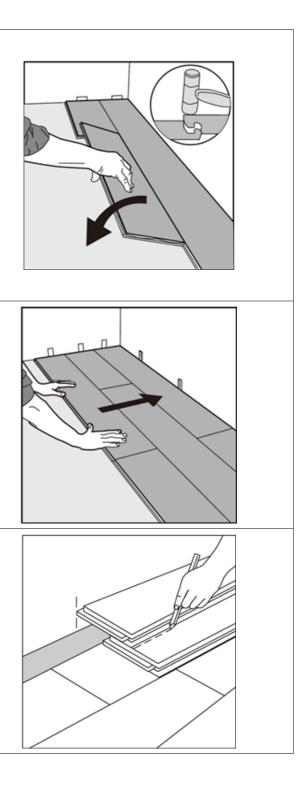
Drop the plank and gently press down the end with a rubber mallet so it firmly locks into the previous plank until both are at the same height. Make sure both planks are perfectly aligned and locked into the previous row leaving no gap (refer to "Helpful Hint" on the next page).

NOTE: If you notice both planks aren't at the same height or are not well locked together, please follow the disassembling instructions at the end of this document to disassemble and check if any debris stuck inside the lock is obstructing.

7. After 2-3 rows. Adjust the distance to the front wall by leaving an expansion gap of 10mm. Always ensure that the end joints are staggered at least 30cm, both when in the same row as when from one row to the next one.

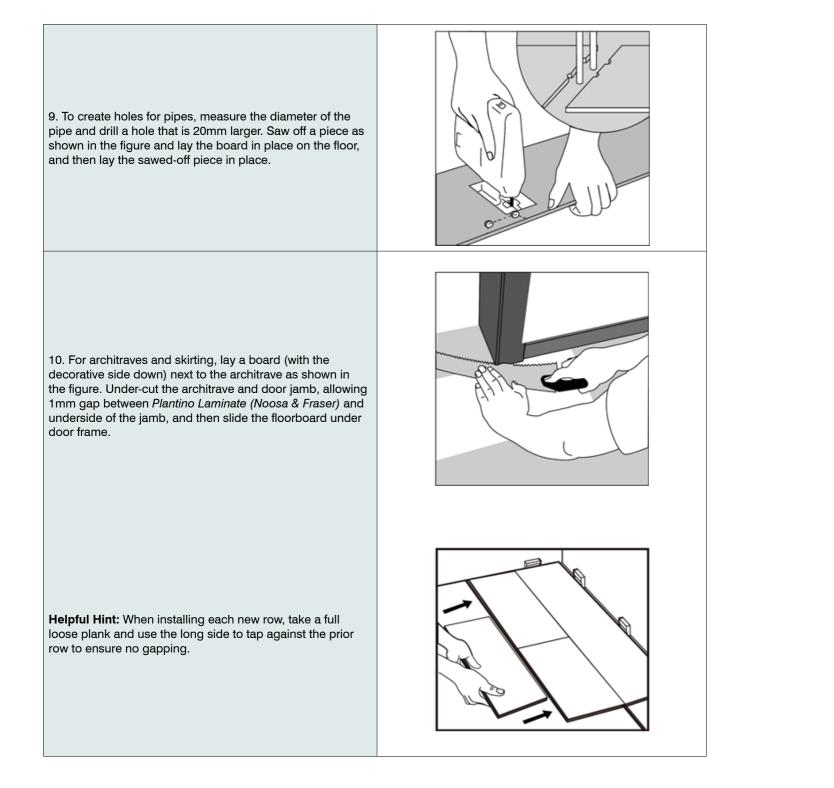
8. To lay the last row, position a loose board exactly on top of the last row laid. Place another board on top, with the tongue side touching the wall. Draw a line along the edge of this boards, to mark the first board. Cut along the edge of this board to mark the first board. Cut along this line to obtain of the required width. Insert this cut board against the wall. The last row should be at least 50mm wide. The spacers can then be removed.

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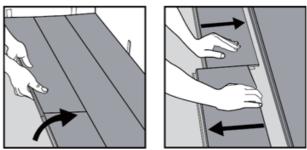
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DISASSEMBLING

Separate the whole row by lifting it up delicately at an angle. To separate the planks, leave them flat on the ground and slide them apart.



For any assistance please contact Signature Floors on 1800 150 554.

WARRANTY

Further information is available in our *Plantino Laminate* (*Noosa & Fraser*) Care & Warranty Guidelines from your place of purchase and Signature Floors website www.signaturefloors.com.au



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Signature Floorcoverings Pty Ltd ABN 45 007 172 938 PO Box 1122 Epping 3076 VIC 13 Wurundjeri Drive, Epping 3076 VIC Australia Tel: 03 9401 0888 Fax: 03 9401 0866 www.signaturefloors.com.au

PO Box 527, Silverdale, Auckland 0944 7B Furnace Place, Silverdale, Auckland 0932 Tel: 0800 150 555 www.signaturefloors.co.nz

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