

NEEDLEPUNCH INSTALLATION GUIDELINE

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ON DELIVERY OF THE MATERIAL

Before cutting any material, STOP and check the following:

- STYLE** - IS IT WHAT YOU ORDERED?
- COLOUR** - IS IT THE RIGHT COLOR?
- PATTERN** - IS THE PATTERN CORRECT?
- SIZE** - IS THE SIZE CORRECT?
- DYE LOTS** - ARE THE DYE LOTS CORRECT?

> LOOK FOR ANY VISUAL DEFECTS

To report any concerns with the carpet please contact your local area consultant.

No Claim will be considered for improper installation, use of improper adhesive and or trowel size.
(Please see below adhesive recommendation list)

* Signature needlepunch carpets must not be loose laid.

Improper installation of carpet may void consumer's warranties. The guidelines contained within are in addition to the minimum guidelines set forth in the AS/NZS 2455.1:2007 for Textile floorcoverings- Installation practice.

INDOOR PRODUCTS ONLY

The below installation guidelines relate to products which are suited to indoor installations only.

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Floor Preparation:

- Remove any sand and protrusions in the floor.
- Fill all cracks and remove foreign materials such as paint, old adhesive, sealer etc by sanding.
- Vacuum the floor to remove dust and dirt.
- A floor levelling compound may also be required at this stage.
- Conduct moisture test. Moisture in the sub-floor could interfere with the curing and performance of the adhesive.
- Check with adhesive manufacturer on use of Floor Primer to ensure good bonding of adhesive.

Installation:

- The floor and room temperature should remain a minimum of 18 degrees C and a maximum of 35 degrees C. If the carpet is left on site between these temperatures it will be more pliable during installation.
- Back roll the carpet if possible to allow to relax on the floor. Lay carpet in sun if possible on cold days to soften backing.
- Plan the location for any dye lot changes to eliminate shading problems.
- Determine the location of the starting seam. Allow overlay of 6-15 cm to double cut seam. Place it as close to the centre of the area as possible. This central location allows the installers to work towards both sides of the area. Mark the location with a chalk line on the floor. Due to manufacturing limitations trueness of edges cannot be guaranteed.
- Apply contact 300 mm on seams to floor and back of carpets.
- Cut lengths of the carpet to size. Allow extra in each length to compensate for any wall irregularities.
- Apply Mapie Eco 185 using a V3 (3.2 x 1.6 x 3.2mm) notched trowel. Follow adhesive manufacturer's directions carefully. Maintain a proper notched size throughout installation and spread adhesive uniformly over the sub-floor. Depending on the porosity of the sub-floor, coverage will be up to 2 sqm per litre.
During colder weather, solvent based adhesives are recommended i.e. Polymer 200.
- Lay carpet into wet adhesive and use heavy roller over the entire area. To assure permanent adhesion, you must achieve a good transfer of adhesive from the floor to the carpet. On colder days, after rolling in carpet, peel back carpet and let adhesive tack-off and then roll-in.
- Roll across the width of the carpet to remove pockets of air, and then roll in the length direction.
- Adhere all seams with a contact adhesive.

All goods must be installed using the above instructions; otherwise all Signature Floorcoverings Pty Ltd guarantee's and warranties will become null and void.

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OUTDOOR RATED PRODUCTS ONLY

For selected Needlepunch products that are suitable for outdoor applications please use Roberts 6037 outdoor Synthetic Grass Adhesive. All other guidelines for outdoor applications are as above.

**Signature Floorcoverings reserves the right to update this document at any time and without prior notice. This document is current at the time of printing. For the latest version please refer to our website or contact our office on 1800 150 554.*