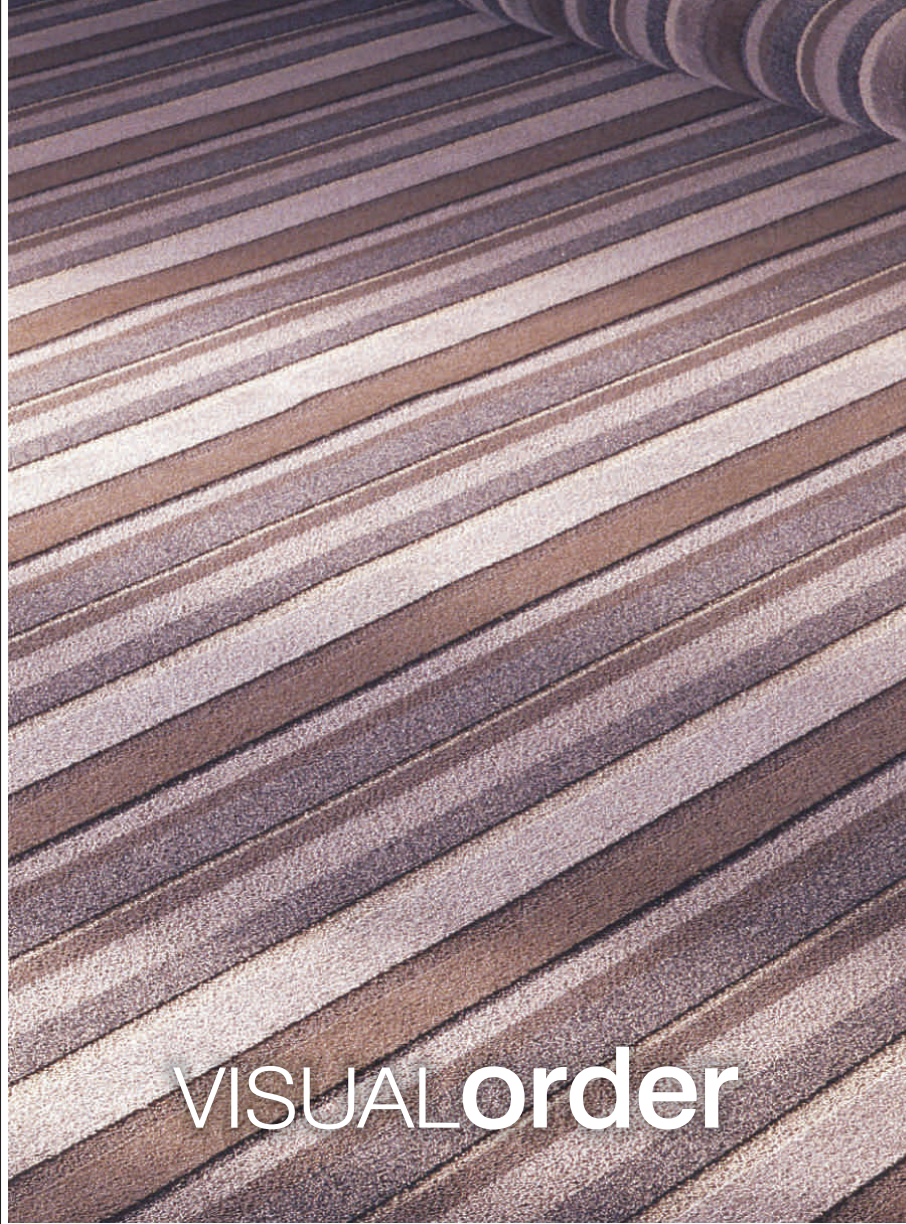


VISUAL SERIES



VISUALorder

Signature
floorcoverings®
Quality. Style. Inspiration.



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Single File - VOB59



Uniformity - VOB79



Pattern VOB76



Method - VOB77



Symmetry - VOB55



Align - VOB56



Sequence - VOB48



Column - VOB38

Solution Dyed Nylon vs Wool

Solution Dyed Nylon (SDN) is recognised across the globe as the best fibre for producing carpet. In comparison to wool it provides superior resilience and colour retention. It also provides superior resistance to abrasion, stains, mildew and fading. In areas of high moisture SDN will absorb 5 times less moisture than wool products.

Ultragard Soil & Staining Protection



In addition to the inherent benefits of a Solution Dyed Nylon fibre, the Visual Series utilises the benefits of Ultragard. Ultragard is an invisible shield against soiling and staining, which is applied during the manufacturing process of the

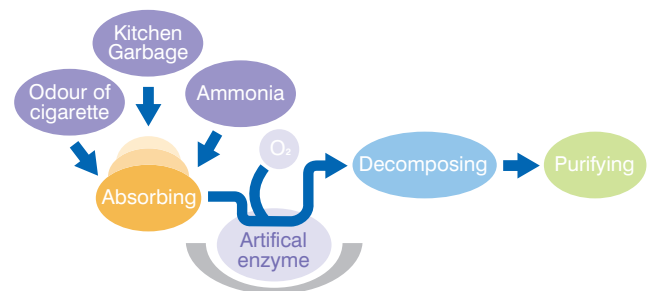
The advantages of using Ultragard treated carpet are as follows:

- Easier maintenance, dirt does not want to stick to Ultragard
- Spills are repelled for longer, providing opportunity for spot cleaning
- Anti soiling properties facilitates removal of every day stains and dirt
- Carpet stays cleaner 2-3 times longer than non treated carpet
- Carpet sustains a newer look for longer

Ultrapure Odour Treatment



Ultrapure is a self-renewing odour neutraliser that both purifies, and freshens the air indoors. Strong Organic odours disrupt the indoor environment, but the breakthrough technology of Ultrapure significantly shortens the time it takes



Carpet	Solution Dyed Nylon Tufted	100% Wool Tufted
Hand / Feel	Very Good	Excellent
Resilience	Excellent	Good
Abrasion Resistance	Excellent	Good
Color Retention	Excellent	Good
Stain Resistance	Excellent	Poor
Mildew, Aging, Sunlight	Excellent	Poor
Dye Methods	Solution Dyed	Various
Moisture Absorption	~4.5%	~25.0%
Fire Resistance	Very Good	Excellent
Cost	\$\$	\$\$\$

for odours to dissipate. Unlike surface treatments, Ultrapure is built into the carpet itself and lasts through time and many cleanings.

Ultrapure works by breaking down most organic molecules in the air into inert material. Ultrapure contains no harmful chemicals and has no fragrance of its own.

Sick Building Syndrome refers to situations where no specific contaminant can be identified as causing symptoms such as headaches, lethargy, tiredness and poor concentration. By reducing the amount of contaminants in the air Ultrapure could reduce the risk of this occurring.

EPA tests also prove that Triple Fresh reduces VOC emissions of the carpet by 25-40%

Ultrapure can be added during the manufacturing process for a small additional cost.

Environment

Signature Floorcoverings is a member of the Green Building Council of Australia.

The Visual Series aims to maximise Green Star Rating points in the following key areas:

- **Eco Preferred Content**

Post consumer waste is used in the primary and secondary backing of the visual series. Product is also manufactured in accordance with the LEED Credit MR5.1, LEED EQ4.3 and EQ4.1 Criteria.

- **Durability**

This collection carries 15yr limited warranty which is subject to type of installation. It is recommended that regular cleaning and maintenance is performed in accordance to our guidelines to extend the carpets life cycle.

- **Environmental Management System**

The production facility for the visual series has won an award for plant of the year in March 2007. This award evaluates Environmental Stewardship and the Environmental Management System. It was assessed for Waste Minimisation, Energy Efficiency, Emissions and Materials Minimisation.

The production facility also undertakes extensive activities to reduce its impact on the Environment such as:

- 16 million kg of post consumer PET is converted into fibre for re-use in primary and secondary backings.

- 400 tones of carpet is returned annually and down-cycled in carpet padding
- 4,000 tones of Selvedge trimmings down-cycled into carpet padding, building materials and lawn furniture
- 700 tones of Shear lint re-melted to produce fibres and reprocessed into fillers for other industries
- 450 tones of Hard Back Seam Cuts down-cycled into carpet padding, building materials and lawn furniture
- 2,700 tones of scrap nylon annually recycled from tufting creels and beams for reuse in other industries.

- **Product Stewardship**

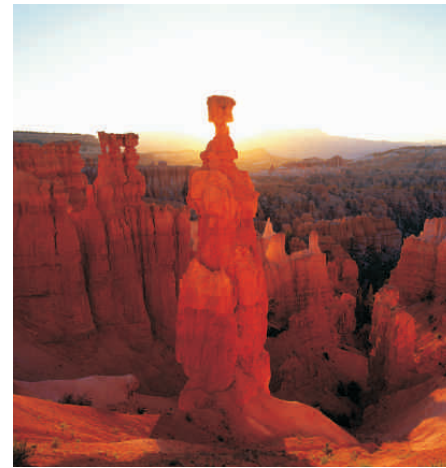
Signature Floorcoverings undertakes to enter into a contractual agreement to take back carpet at the end of its service life for recycling or reuse. This offer will be made to clients on a project by project basis and Signature will guarantee that this product will not become land fill.

- **Designed for Disassembly**

The Visual Series is designed for disassembly. More than 50% of the product may be disassembled using non-specialist tools.

- **Indoor Environment Quality**

The Visual Series is accredited with the Green Label Plus Certification by the carpet and rug institute.

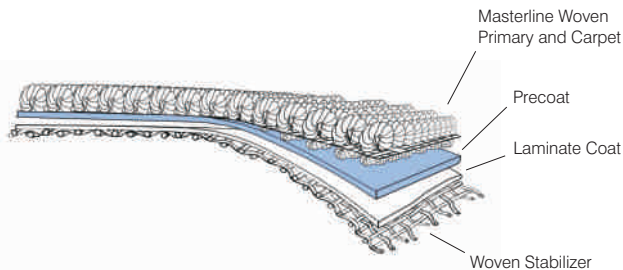


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iLoc ES

The iLoc backing system is a technically advanced carpet construction method. With a 15yr warranty on key performance features you can rest assured of its ability to last the distance.



Anti-Zipper

Zippering is the result of carpet construction which lacks sufficient tuft bind. During the stress of foot traffic, cleaning, and maintenance carpets may zipper from time to time. Zippering is when a continuous thread of carpet, which runs the width of the roll, is pulled. Carpet that suffers from Zippering cannot be repaired, it must be completely replaced. The visual series provides a 15yr warranty for zippering.

Anti-Edge Ravel

Edge Ravel occurs when the carpet fibre pulls free from the backing along the walls. The effect of edge ravel can ruin the aesthetic appeal of the carpet and create a potential trip hazard. Again carpet affected by this issues needs to be replaced. The visual series also has a 15yr warranty for Edge Ravel.

Anti-Delamination

Delamination occurs when the primary backing and secondary backing layers separate from each other. This can cause long and wavy ripples to appear on the surface of the carpet. Castor wheel chairs can also cause a product carpet to delaminate. It is recommended that to prolong a carpets life, chair mats are used under all castor wheels. The visual series provides a 15yr warranty for delamination.

Anti-Moisture

The Laminate coating layer inside the iLoc systems provides protection against general moisture. Over time moisture can decompose the carpets bond structure and cause some of the issues listed above. The inherent nature of a solution dyed nylon fibre also ensures that the fibre resists moisture. The visual series also has a 15yr warranty for moisture resistance.

With its multi layers of superior construction the visual series is truly the best option when it comes to heavy traffic installations such as hotels, airports, hospitals, schools and offices.

Performance Features

- High Performance Tuft Bind
- Moisture Resistant
- Flexible & Easy to Cut During Installation
- Thermal Stability (High and Low Temperature)
- Excellent Tear Strength
- Antimicrobial Additive in Backing
- Does Not Support Mould or Mildew
- Fire Tested to Australian Standards, Suitable For All Buildings

Warranties (Limited)

- 15 Year Wear (No more than 10% face fibre loss)
- 15 Year Zippering
- 15 Year Edge Ravel
- 15 Year Delamination
- 15 Year Static
- 15 Year Moisture Management

VISUALorder

TECHNICAL SPECIFICATIONS

Product	Visual Order
Construction	Tip-Sheared Loop Pattern
Yarn/Fibre	100% Solution Dyed Nylon - Avalar
Dye Method	Solution Dyed
Pile Weight	1153g/m ² (34oz)
Pile Height	7.1mm to 4.1mm
Gauge	1/10
Width	3.66m
Primary Backing	Non Woven
Secondary Backing	iLoc ES
Electrostatic Propensity	<3.5k.v
Fire Rating ISO 9239.1	5.0 kw/m ² Critical Radiant Flux
Recommended Adhesive	iLoc Solvent Free Adhesive
Recommended Underlay	Enviro Bond Texpad 6
Installation Method	Direct Stick or Dual Bond Only



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Terms and Conditions: Specifications are subject to manufacturing tolerances and may be changed without prior notice. Dye lots may vary in colour from sample and between production lots. All product purchases are subject to Signature Floorcoverings Standard Terms and Conditions of Sale. Please refer to our Installation Guideline, Maintenance Manual and Warranty Document for further clarification.